Surface Mount LEDs

A clinic by Frank Schneider me@frankalan.com NMRA National Convention July 7, 2021

LED is a light emitting diode, so electricity only goes through one way. This is important when wiring. If you wire the + and – backwards it will not light.

SMD LEDs available from Mouser

http://www.mouser.com/

(800) 346-6873

For surface mount LEDs search **standard led – smd**For resistors search **surface mount resistors –** Thick film 1206 package

For wire search **magnet wire** – you want 36 gauge Belden Single Beldsol solderable magnet wire (belden part # 8058) OR just google solderable magnet wire – cheaper options out there

Surface mount LEDs

Standard sizes - 0603, 0805, 1206, 1210 - now also 0402 - really small!

The size is also the LED in 100ths of an inch (approx)

0603 - .063" x . 031" #50 drill bit

0805 - .08" x .05" #41 drill bit

1210 - .126" x .1" #20 or 11/64 drill bit

Ohm's Law

Subtract required voltage from supplied voltage, divide that by the amps required. That is the resistance in Ohms you need. Expressed as an equation –

$$\frac{(+V - Vled)}{\text{current in amps}} = R$$

For example, a 3 volt LED that requires 20mA powered by 12v track power would be –

$$(12-3)$$
 = 450 Ohm resistor .02

Power (wattage)=Dissipated voltage x amps needed = $9v \times .02A = .18Watts$

1/4w resistor would be fine